

## OPERATOR'S GUIDE

### STEP

# 1



Select the appropriate fixture attachment to install on the PA 360 base unit. Need more tooling? IDS has a team of engineers that can custom design fixtures for your specific product needs.

### STEP

# 2



In this instance, we are installing the foam attachment designed for pint glasses. A 3/16" Allen Key will be needed to secure the foam attachment to the top of the included shaft.

### STEP

# 3



With a 3/32" Allen Key, tighten the set screw at the bottom of the shaft to secure it to the PA 360 base unit.

### STEP

# 4



The PA 360 operates in clockwise (CW) or counterclockwise (CCW) directions, allowing right or left-handers to quickly pre-treat each drinkware item prior to printing.